



Revision Number: 001.0

Issue date: 09/14/2020

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	Nexa3D xFLEX	<b>IDH number:</b>	Not available.
<b>Product type/use:</b>	Acrylics	<b>Item number:</b>	Nexa3D xFLEX
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Nexa3D 1923 Eastman Ave, Suite 200 Ventura, CA 93003	Telephone:	1-805-465-9001
		EMERGENCY TELEPHONE:	ChemTel 1-800-255-3924 (US) / 1-813-248-0585
		Contract	MIS3892732
		Internet:	www.nexa3d.com

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
WARNING:	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE RESPIRATORY IRRITATION. SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)

**Precautionary Statements**

<b>Prevention:</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

IDH number: Not available.

Product name: Nexa3D xFLEX

Hazardous Component(s)	CAS Number	Percentage*
Aliphatic Urethane Acrylate Oligomer		30 - 60
Aliphatic Urethane Acrylate Oligomer		10 - 30
Acrylate ester	Proprietary	10 - 30
Mixture of less 3-(4-(2-Hydroxy-2-methylpropionyl)phenyl)-1,1,3-trimethylindan-6-yl 2-hydroxyprop-2-yl ketone and 3-(4-(2-Hydroxy-2-m	163702-01-0	1 - 5
Photoinitiator	Proprietary	1 - 5
UV Stabilizer	Proprietary	0.1 - 1
Hydroxyalkyl methacrylate	Proprietary	0.1 - 1
Triacrylate ester	Proprietary	0.1 - 1
Titanium dioxide	13463-67-7	0.1 - 1
Trimethylolpropane triacrylate	15625-89-5	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers. High concentration of airborne dust may form explosive mixture with air.
<b>Hazardous combustion products:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

**Storage:** Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aliphatic Urethane Acrylate Oligomer	None	None	None	None
Aliphatic Urethane Acrylate Oligomer	None	None	None	None
Acrylate ester	None	None	None	None
Mixture of less 3-(4-(2-Hydroxy-2-methylpropionyl)phenyl)-1,1,3-trimethylindan-6-yl 2-hydroxyprop-2-yl ketone and 3-(4-(2-Hydroxy-2-m	None	None	None	None
Photoinitiator	None	None	None	None
UV Stabilizer	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	None
Triacrylate ester	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Trimethylolpropane triacrylate	None	None	1 mg/m3 TWA (SKIN)	None

**Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Black
<b>Odor:</b>	Acrylic
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.

<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1 %
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong reducing agents. Free radical initiators. Inert gases. Oxygen scavengers. Strong oxidizing agents. Amines, strong alkalis Reactive metals. Acids and bases. Iron. Rust. Copper. Copper alloys. Peroxides.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Extremes of temperature and direct sunlight. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. UV light. Avoid dust formation. High concentration of airborne dust may form explosive mixture with air.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
-------------------------------------	-----------------------------------

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause respiratory tract irritation.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aliphatic Urethane Acrylate Oligomer	None	No Data
Aliphatic Urethane Acrylate Oligomer	None	No Data
Acrylate ester	None	Irritant, Allergen
Mixture of less 3-(4-(2-Hydroxy-2-methylpropionyl)phenyl)-1,1,3-trimethylindan-6-yl 2-hydroxyprop-2-yl ketone and 3-(4-(2-Hydroxy-2-m	None	No Data
Photoinitiator	None	No Records
UV Stabilizer	None	No Data
Hydroxyalkyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
Triacrylate ester	None	Allergen, Irritant
Titanium dioxide	Inhalation LC50 (Rat, 4 h) = > 2.28 mg/l Inhalation LC50 (Rat, 4 h) = > 6.82 mg/l Inhalation LC50 (Rat, 4 h) = > 3.56 mg/l	Irritant, Respiratory, Some evidence of carcinogenicity
Trimethylolpropane triacrylate	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aliphatic Urethane Acrylate Oligomer	No	No	No
Aliphatic Urethane Acrylate Oligomer	No	No	No
Acrylate ester	No	No	No
Mixture of less 3-(4-(2-Hydroxy-2-methylpropionyl)phenyl)-1,1,3-trimethylindan-6-yl 2-hydroxyprop-2-yl ketone and 3-(4-(2-Hydroxy-2-m	No	No	No
Photoinitiator	No	No	No
UV Stabilizer	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Triacrylate ester	No	No	No
Titanium dioxide	No	Group 2B	No
Trimethylolpropane triacrylate	No	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Dodecyl acrylate, Reaction mass of pentamethyl-4-piperidylsebacates)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Dodecyl acrylate, Reaction mass of pentamethyl-4-piperidylsebacates)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Dodecyl acrylate, Reaction mass of pentamethyl-4-piperidylsebacates

<b>15. REGULATORY INFORMATION</b>
-----------------------------------

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

<b>16. OTHER INFORMATION</b>
------------------------------

**This safety data sheet contains changes from the previous version in sections:** First issue.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 09/14/2020

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.